Operating instructions and spare parts list

Magic Control CM-30
Plant control

Translation of the original operating instructions
Documentation Magic Control CM-30

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General safety regulations

This chapter sets out the fundamental safety regulations that must be followed by the user and third parties using the Magic Control CM-30. These safety regulations must be read and understood before the Magic Control CM-30 is put into operation.

Safety symbols (pictograms)

The following warnings with their meanings can be found in the Gema operating instructions. The general safety precautions must also be followed as well as the regulations in the operating instructions.

DANGER!
danger due to live electricity or moving parts. Possible consequences: death or serious injury

WARNING!
improper use of the equipment could damage the machine or cause it to malfunction. Possible consequences: minor injuries or damage to equipment

INFORMATION!
Useful tips and other information

Conformity of use

1. The Magic Control CM-30 is built to the latest specification and conforms to the recognized technical safety regulations and is designed for the normal application of powder coating.

2. Any other use is considered non-compliant. The manufacturer shall not be liable for damage resulting from such use; the user bears sole responsibility for such actions. Gema Switzerland GmbH must be consulted prior to any use of the Magic Control CM-30 for any purposes or substances other than those indicated in our guidelines.

3. Observance of the operating, service and maintenance instructions specified by the manufacturer is also part of conformity of use. The Magic Control CM-30 should only be
used, maintained and started up by trained personnel, who are informed about and are familiar with the possible hazards involved.

4. Start-up (i.e. the execution of approved operational tasks) is forbidden until it has been established that the Magic Control CM-30 has been set up and wired according to the guidelines for machinery (2006/42/EC). EN 60204-1 (machine safety) must also be observed.

5. Unauthorized modifications to the Magic Control CM-30 exempt the manufacturer from any liability from resulting damage.

6. The relevant accident prevention regulations, as well as other generally recognized safety regulations, occupational health and structural regulations are to be observed.

7. Furthermore, the country-specific safety regulations also must be observed.

### Explosion protection

<table>
<thead>
<tr>
<th>Explosion protection</th>
<th>Protection type</th>
</tr>
</thead>
<tbody>
<tr>
<td>CE Ex II 3D</td>
<td>IP54</td>
</tr>
</tbody>
</table>

## Product-specific safety measures

### General information

The Magic Control CM-30 is a constituent part of the system and is thus integrated into the safety system of the plant.

If it is to be used in a manner outside the scope of the safety concept, then corresponding measures must be taken.

**Note:**

For further information, see the more detailed Gema safety regulations!
About this manual

General information

These operating manual contains all important information which you require for the working with the Magic Control CM-30. It will safely guide you through the start-up process and give you references and tips for the optimal use of your new powder coating system.

Information about the functionality of the individual system components – booth, gun control unit, manual gun or powder injector – should be referenced to their enclosed corresponding documents.

Software version

This document describes the operation of the CM-30 plant control with software version starting from:

<table>
<thead>
<tr>
<th>Software</th>
<th>Version</th>
</tr>
</thead>
<tbody>
<tr>
<td>Galileo</td>
<td>CM-30_V1_1a</td>
</tr>
<tr>
<td>MXPro</td>
<td>CM-30_V1_1a</td>
</tr>
</tbody>
</table>
Function description

Field of application

The Magic Control CM-30 plant control is built exclusively for electrostatic coating using organic powders. Any other use is considered non-compliant. The manufacturer shall not be liable for damage resulting from such use; the user bears sole responsibility for such actions.

The Magic Control CM-30 plant control is especially well suited for the fully automatic coating of any parts. The Magic Control CM-30 plant control also supports the operator optimally during a color change. The Magic Control CM-30 plant control is especially well suited for operation in Magic booths.

Magic Control CM-30 - Overview

Typical characteristics

All OptiStar gun control units, CR0x axis control units, light grids, powder centers and the digital in- and outputs communicate by CAN-Bus (field bus).

<table>
<thead>
<tr>
<th>System</th>
<th>Monitor</th>
<th>Flash Card</th>
<th>Number of guns</th>
<th>Number of stations</th>
<th>Axes per Station</th>
<th>Axis type</th>
</tr>
</thead>
<tbody>
<tr>
<td>CM-30</td>
<td>12&quot;</td>
<td>1 / 1</td>
<td>36+</td>
<td>8</td>
<td>5</td>
<td>from ZA04</td>
</tr>
<tr>
<td>Magic Control</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>from XT09</td>
</tr>
</tbody>
</table>
Technical data

Magic Control CM-30 Plant control unit

System

<table>
<thead>
<tr>
<th>Magic Control CM-30</th>
<th>Processor</th>
<th>RISC/1000 MIPS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Memory</td>
<td>64 MB</td>
</tr>
<tr>
<td></td>
<td>Remanent memory</td>
<td>32 kByte</td>
</tr>
<tr>
<td></td>
<td>2. Compact Flash slot</td>
<td>yes</td>
</tr>
</tbody>
</table>

Electrical data

<table>
<thead>
<tr>
<th>Magic Control CM-30</th>
<th>24 VDC SELV extra-low safety voltage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal voltage</td>
<td>24 VDC according to DIN 19240</td>
</tr>
<tr>
<td>Voltage range</td>
<td>20.4 - 28.8 VDC actual</td>
</tr>
<tr>
<td>Reverse voltage protection</td>
<td>yes</td>
</tr>
<tr>
<td>Protection</td>
<td>yes (internal melting fuse)</td>
</tr>
<tr>
<td>Electrical insulation</td>
<td>no</td>
</tr>
<tr>
<td>Current consumption</td>
<td>max. 34 W/24 VDC</td>
</tr>
<tr>
<td>Switch-on current max.</td>
<td>3 A²s</td>
</tr>
</tbody>
</table>

Display

<table>
<thead>
<tr>
<th>Magic Control CM-30</th>
<th>TFT color LCD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Technology</td>
<td>800 x 600 pixels (SVGA)</td>
</tr>
<tr>
<td>Resolution</td>
<td>65536</td>
</tr>
<tr>
<td>Number of colors</td>
<td>246 x 185 mm</td>
</tr>
<tr>
<td>Display surface</td>
<td>Infrared touch</td>
</tr>
<tr>
<td>Operation</td>
<td>VSG laminated safety glass, anti reflex coated, scratch-proof</td>
</tr>
</tbody>
</table>
## Dimensions

<table>
<thead>
<tr>
<th>Magic Control CM-30</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Mechanical dimensions</strong></td>
<td>361 x 279 x 80 mm</td>
</tr>
<tr>
<td><strong>Window</strong></td>
<td>342 x 261 mm</td>
</tr>
</tbody>
</table>

## Connections

<table>
<thead>
<tr>
<th>Magic Control CM-30</th>
<th></th>
</tr>
</thead>
</table>
| **Ethernet** | 1 x Fast Ethernet 100Base-TX  
Fast Ethernet 10Base-TX |
| **CAN** | 1 x CAN, potential-free CiA, D-Sub 9pole |
| **Comboard slot** | 2 x COM-TP |
| **CompactFlash slot** | 2 x CompactFlash card type I/II |

## Environmental conditions

<table>
<thead>
<tr>
<th>Magic Control CM-30</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Climate</strong></td>
<td>0-50°C, 10-85% relative humidity, not condensing</td>
</tr>
<tr>
<td><strong>Vibration / shock / drop test</strong></td>
<td></td>
</tr>
</tbody>
</table>
Vibration - IEC68-2-6  
Shock - IEC68-2-27  
Drop test - IEC68-2-32 |
Start-up

General information

The Magic Control CM-30 plant control is parameterized, configured and tested at the Gema factory. This allows for faster initial start up, with fewer parameters requiring configuration on site.

The application data in the lab report offers additional assistance, since it can be used as the default setting for guns and lifting equipment.
General operating instructions

Symbols

<table>
<thead>
<tr>
<th>MODE</th>
</tr>
</thead>
<tbody>
<tr>
<td>30.09.2011 16:25</td>
</tr>
</tbody>
</table>

- **Automatic**
- **Manual**
- **Cleaning**
- **Parameterization**
- **Configuration**
- **Settings**
- **Exit**

**White**

= interaction

**Orange**

= active state

i.e. gun is performing powder coating, fan is running, powder management system is ready

**Red**

= Error
Function keys

Open / close the cone caps

1. Press the key to open the cone caps
2. Press the key to close the cone caps

Open / close the doors

1. Press the key to close the doors
2. Press the key to open the doors

Error acknowledgement, alarm horn switches off.

Help key
Check the light grid

Press the key to call up the following page:

- Display of the width on the left and on the right
- Display the height (for beam interrupted vertically)
- Display of the segments

Touch key fields
Activated touch key fields

Edit axis values, select or deselect axes

Edit gun values and select or deselect

Daily correction, select or deselect guns

Conveyor simulation, if conveyor does not run or CAN bus sensor is not installed or defective

Start and stop guns

Start and stop axes

Object data is loaded directly onto the gun and axis controller

Object data are not downloaded
Starting the equipment

General information

1. Turn main switch.

2. Turn key switch to turn on the control voltage. The control lamps illuminate. The Magic Control CM-30 plant control starts the operating system, the PLC control and the operating software up to the start page.
3. Touch the screen
   The screen switches to the main page:

4. Push the button
5. Press the or keys to select the desired user profile
6. Push the button
7. Password Push
8. Input password and confirm with RET

9. Press the ✔️ key
10. Press the key
All axes move to their reference point position.

11. Move all other system components such as the powder management system into the proper operating mode (More information on this in the respective operating instructions)
A message is displayed if the system components are not yet operational:
Starting the equipment Magic Control CM-30

Automatic operation mode

- The guns and axes start automatically based on the information from the light grid or the light barrier
- Object changes are carried out manually or automatically
- Daily correction of the powder output can be modified
- Guns can be selected or deselected
- Light grid can be controlled

1. Press the key to select the automatic operating mode
(For manual operation see below)
Note:
For systems with a regulated secondary filter, the motor switches into the “ECO mode” during automated operation. The motor does not switch to a higher frequency until parts are moved through the object recognition module.

2. Press on the symbol to charge the coating objects
(More information on this below)

3. Select desired object:
   = Jump to first object in the list
   = Page up
   = Up one row
   = Down one row
   = Page down
   = Jump to the last object in the list

4. Press the key to confirm the change
5. The CM 30 is now ready for production

**Manual operating mode**

1. Press the button to select the manual operating mode

**Edit axis values, select or deselect**

1. Press the key

The following page is displayed:
Edit and start axes

If the symbol is orange, then the changes can be implemented directly.

Open object data management system

Save

Save as

Leave current page without saving, discard changes.

2. Press the key

The key turns orange and the axis is selected. Only selected axes can be started.

3. Press the key

The axes start.

4. Press the key

The axes stop.

5. Touch the corresponding input field to change the position of the axes.

6. By pressing the key, the error description is displayed.
Axes start independently from the conveyor

1. Press the key
   The key turns orange and the activated conveyor is simulated

2. Press the key
   The key turns orange and the lifting devices move if the axes are selected

Edit gun values, select or deselect

1. Press the key
   The following page is displayed:

   Edit gun values, select or deselect

Select or deselect guns.

1. Press the key
   The key turns orange and the gun is selected

Change gun data

Gun data can either be changed individually, for each station or for all guns at once.

Change gun data for station

1. Push the button

   Station is selected. The values are automatically changed for the selected station

2. Touch the corresponding input field to change the gun data
Change gun data for all guns at once

1. Push the **all** button
2. The values are automatically changed simultaneously for all guns
3. Touch the corresponding input field to change the gun data
4. Input the desired value and confirm with RET
5. Press the **key to save the changes**

Guns start independently from the conveyor

1. Press the **key**
   The key turns orange and the activated conveyor is simulated
2. Press the **key**
   The key turns orange and the guns spray powder if the guns are selected
Daily correction

The CM-30 control unit offers the option of making a percent-based correction of the powder output for all guns at a station.

1. Press the corresponding key
2. Input desired value (max. 150, min. 50)
3. Press key to confirm

Simulation of the CAN bus sensor

1. Press the key

The key turns orange and the CAN-bus sensor is simulated

Note: This function is used if the CAN Bus sensor is defective or the conveyor is not operational. This simulation of the CAN Bus sensor allows for coating to be performed anyway.
Cleaning operation mode

1. Press the key The following page is displayed:

The cleaning of the booth floor functions at an increased cleaning frequency

2. Press to close the booth doors
Move the axes into the cleaning position and the guns are cleaner from the exterior.

3. Switch the powder management system into cleaning mode

4. Press the key. The external gun cleaning is started and the key turns orange.

   The exterior cleaning of the gun can be repeated using the key as often as desired.

5. Follow the cleaning steps for the respective powder management system (MagicCenter, OptiCenter or powder center).

6. Once the interior of the hoses have been cleaned, the guns and nozzles can then be cleaned manually.

7. Press the button to extend the guns completely out of the booth.

8. Press key to retract the gun into the booth.

9. Continue to follow the cleaning steps for the powder management system.

10. Open the booth doors and close the caps (if present).

11. Press to leave the cleaning mode.
12. The cleaning of the booth floor continues to run
13. Select the desired operating mode
14. Finish production

15. Push

16. Push
Object data administration

Load and save object data

Load object data

- Jump to first object in the list
- Page up
- Up one row
- Down one row
- Page down
- Jump to the last object in the list

Data search by name entry

Copy data

Insert data

Set default value

Abort
Copy and insert object data

1. Select object data

   ![Select object data](image1)

   Select object data

2. Press the key ![ clipboard icon ]

   Object data is copied to the clipboard

3. With help of the arrow keys, select the object to which the data from the clipboard should be copied

4. Press the key ![ clipboard icon ]

   Object data is copied to the current object

Indicate object data

By pressing the table field, a keyboard is displayed with which the data set can be named.

![Indicate object data](image2)

Indicate object data
## Main page error display

<table>
<thead>
<tr>
<th>MESSAGE</th>
<th>30.09.11 16:54:20</th>
</tr>
</thead>
<tbody>
<tr>
<td>063</td>
<td>Flaps OPEN</td>
</tr>
<tr>
<td>060</td>
<td>Safety NOT ready</td>
</tr>
<tr>
<td>011</td>
<td>Powder OFF</td>
</tr>
<tr>
<td>036</td>
<td>Emergency stop</td>
</tr>
<tr>
<td>024</td>
<td>No Release Conveyor</td>
</tr>
<tr>
<td>022</td>
<td>Control cabinet</td>
</tr>
<tr>
<td>021</td>
<td>Grounding protection</td>
</tr>
<tr>
<td>020</td>
<td>Fire protection</td>
</tr>
<tr>
<td>012</td>
<td>Circuit breaker</td>
</tr>
<tr>
<td>011</td>
<td>Circuit breaker</td>
</tr>
<tr>
<td>010</td>
<td>Circuit breaker</td>
</tr>
</tbody>
</table>

### Error display

- **= Jump to first entry in the list**
- **= Page up**
- **= Up one row**
- **= Down one row**
- **= Page down**
- **= Jump to the last entry in the list**

- **Display error history (History)**
- **Delete error history (History)**
- **Jump forward to next info page**
- **Acknowledge error**
User levels and access

**User level 0 (gema)**
- The panel can be used without any limitation
- The level is reserved for Gema’s technical staff
- After 3 minutes, the system logs out automatically

**User level 1 (user 1)**
- No configuration possible
- Plant parameters and object-related data (gun and axis data) can be modified
- After 30 minutes, the system logs out automatically

**User level 2 (user 2)**
- No configuration and parameterization possible
- Plant parameters can not be modified
- Object-related data (gun and axis data) can be modified
- No automatic log-out

**User level 3 (user 3)**
- No configuration and parameterization possible
- The user can only activate existing object data and modify the daily correction
- If no user is logged in to the panel, then the user panel is locked
- No automatic log-out
Spare parts list

Ordering spare parts

When ordering spare parts for powder coating equipment, please indicate the following specifications:

- Type and serial number of your powder coating equipment
- Order number, quantity and description of each spare part

Example:

- **Type** Magic Control CM-30
  **Serial number** 1234 5678
- Order no. 203 386, 1 piece, Clamp - Ø 18/15 mm

When ordering cable or hose material, the required length must also be given. The spare part numbers of this bulk stock is always marked with an *.

Wearing parts are always marked with a #.

All dimensions of plastic hoses are specified with the external and internal diameter:

**Example:**

Ø 8/6 mm, 8 mm outside diameter (o/d) / 6 mm inside diameter (i/d)

**WARNING!**

Only original Gema spare parts should be used, because the explosion protection will also be preserved that way. The use of spare parts from other manufacturers will invalidate the Gema guarantee conditions!
## Magic Control CM-30 - complete

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Quantity</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Micro Touch Panel MC 12” – complete (with Item 2)</td>
<td>268 992</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Compact Flash Card - 2 MB</td>
<td>269 018</td>
<td></td>
</tr>
</tbody>
</table>

*Magic Control CM-30*