### A Wheel Project Finally Achieved From Persistent Team effort



High Transfer Efficiency

Precise Gun Control

Layout Design

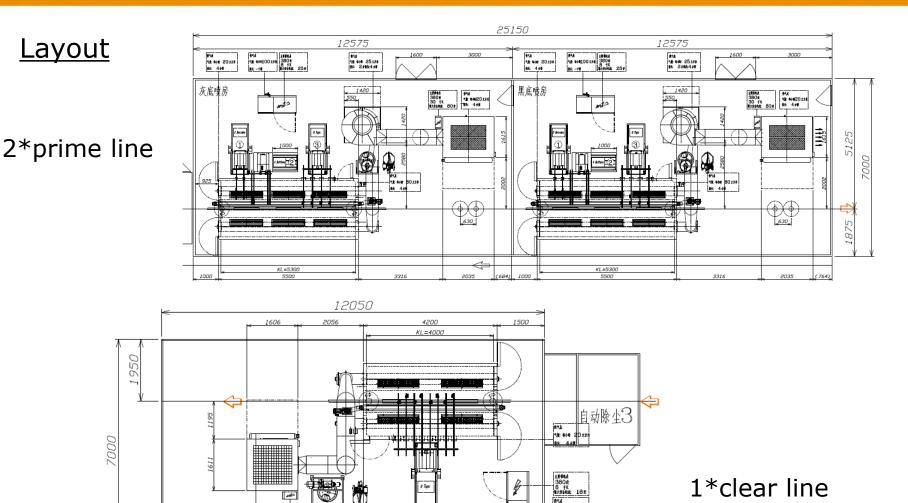


株式 生ま発見点 気法 等かに20±2末 第22 千天 表大 4分野 素大安全地法

Gema

601

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Dicastal / China <sup>2</sup>

### Installation Key Data

Parts : Aluminum wheels

**Object sizes:** 13" – 22"

Conveyor Speed: 3.5-4 m/min

### Scope of delivery:

#### For each of two prime lines

12 x OptiGun<sup>®</sup> GA03 Automatic guns (8\*top,2\*side ,4\*bottom)

1x MagicControl CM30 Control Unit

 $1 \times ZA07-13$  reciprocators with YT04 axis

1 x PS2 vibrating sieve

1 x after filter with exhaust air volume at 16,000  $[m^3 / h]$ 

1 x OptiFeed FPS 19 system

### For the one clear line

8 x OptiGun<sup>®</sup> GA03 Automatic guns (top gun)

1 x manual type Z-axis reciprocator

1x MagicControl CM30 control unit

1 x after filter with exhaust air volume at 12,000 [m<sup>3</sup> / h]

1 x OptiFeed FPS 19 system









#### **Company Profile**

Changsha Dai Xiang auto parts technology co., LTD. was established in March 2018, with registered capital of 50 million yuan and 1000 employees. The company is mainly engaged in high-end personalized aluminum alloy wheels, auto parts research and development, manufacturing and sales. Its products are mainly exported to Europe, Japan and other overseas markets. The Daixiang project, whose target is an annual production of 5 million wheels, is the key investment attraction project of Changsha in 2018. After the completion of the project, it will become the largest personalized retail wheel manufacturer in China.





The automobile OEMs is becoming highly critical to coating effects on wheels. As a well known job coater in the field, Changsha Dicastal was seeking a reliable coating specialist to undertake its brand new project. Gema's Sales team spent several months' of effort to visit the project leaders providing technical communication and collecting requirements to refine the final proposal solution over and over again. The project was taken from the hands of original designated supplier by persistent teamwork.





#### **Key to Gema Success**

- Field visits to several sample lines obtained in the wheel coating industry and first-hand feedback reports from operators are the best credentials to persuade new users.
- The heart of powder coating always accounts for the OptiGun GA03 integrated 100kV high performance cascade to lead high transfer efficiency and constant film thickness.
- Even with challenging powders on complex geometries, the 1,2000 m<sup>3</sup> / h exhaust air volume ensures high recovery efficiency for excellent film quality.
- Gema systems well match diversified wheelbase design fits for customized coating programs to realize automatic multi-angle coating

